



According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations And According To The Hazardous Products Regulation (February 11, 2015).

Version: 2.0

## Section 1 – IDENTIFICATION

### 1.1. Product Identifier

Product Form:	Mixture
Product Name:	Ethylene Oxide Indicating Ink
Product Code:	IERY-01
Synonyms:	None

### 1.2. Intended Use of Product

Print Flexographically on Paper or Tyvek substrate for Ethylene Oxide Sterilization Processes. For Professional Use Only.

### 1.3. Name, Address, and Telephone of Responsible Party

Company:	True Indicating, LLC.
Address:	946 Kane St., Suite A, Toledo, Ohio 43612
Phone:	419-476-7119
Email:	info@trueindicating.com
Website:	www.trueindicating.com

### 1.4. Emergency Telephone Number

Phone:	248-982-6492
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## Section 2 – HAZARDS IDENTIFICATION

### Classification of Substance or Mixture (GHS-US/CA):

Eye Dam. 1 H318

Skin Irrit. 2 H315

Full text of hazard classes and H-statements: see Section 16

Hazard Pictograms:	
Signal Word:	Danger
Hazard Statements:	H318 - Causes serious eye damage H315 - Causes skin irritation
Precautionary Statements:	P202 – Do not handle until all safety precautions have been read and understood P264 – Wash skin thoroughly after handling P270 – Do not eat, drink or smoke when using this product P280 – Wear protective gloves/ protective clothing/ eye protection/ face protection P302+P352 – IF ON SKIN: Wash with plenty of water P305+P351+P338 – IF IN EYES Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P362 – Take off contaminated clothing and wash before reuse. P401 – Store in original container. P405 - Store locked up. P501 – Dispose of contents/container in accordance with local, regional, national, provincial, territorial and international regulations.
Other Hazards:	Exposure may aggravate pre-existing eye, skin or respiratory conditions. Lachrymator.
Unknown Acute Toxicity (GHS-US/CA):	No data available



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## Section 3 – COMPOSITION / INFORMATION ON INGREDIENTS

Component Name	Synonyms	Product Identifier	% *	GHS Ingredient Classification
<b>Sodium Thiocyanate</b>	Sodium rhodanide, Sodium isothiocyanate, Sodium rhodanate, Sodium sulfocyanate	(CAS No.) 540-72-7	4.0 – 4.5	Acute Tox. (Oral) 4, H302 Acute Tox. 4 (Inhal.), H332 Acute Tox. 4 (Derm.), H312 Eye Dam. 1, H318 Aquatic Acute 3, H402 Aquatic Chronic 3, H412
<b>Ammonium Hydroxide</b>	Ammonia, aqueous solution / Ammonium hydroxide ((NH <sub>4</sub> )(OH)) / Ammonia aqueous / Ammonia solution / AMMONIUM HYDROXIDE Ammonia ...% / Ammonia water	(CAS-No.) 1336-21-6	1.33	Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
<b>Distillates, petroleum, solvent-dewaxed heavy paraffinic</b>	Petroleum distillates, solvent dewaxed heavy paraffinic / Distillates (petroleum), solvent-dewaxed heavy paraffinic / Paraffin oil / Distillates, petroleum, solvent dewaxed heavy paraffinic / Oils, paraffinic, heavy, solvent-dewaxed / Distillates, petroleum, solvent-dewaxed heavy paraffinic	(CAS-No.) 64742-65-0	0.5 - 0.7	Asp. Tox. 1, H304
<b>Proprietary Mixture</b>	NA	NA	93.5 – 94.2	Eye Irrit. 2A, H319

Full text of H-phrases: see Section 16.  
\*Percentages are listed in weight by weight percentage (w/w%) for liquid and solid ingredients. Gas ingredients are listed in volume by volume percentage (v/v%).



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## Section 4 – FIRST AID MEASURES

### 4.1. Description of First-Aid Measures

<b>General:</b>	Consult a Physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area. Remove contaminated clothing.
<b>Eye Contact:</b>	Do not rub eyes. Immediately flush with water for at least 15 minutes. Remove any contact lenses and continue rinsing with eyelids held open. Consult an eye specialist.
<b>Skin Contact:</b>	Wash affected areas thoroughly with soap and water. Get medical attention if irritation develops or persists.
<b>Ingestion:</b>	Never give anything by mouth to an unconscious person. Rinse mouth thoroughly. Do not induce vomiting. Seek medical attention.
<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. Seek medical attention.

### 4.2. Most Important Symptoms and Effects Both Acute and Delayed

<b>General:</b>	Causes serious eye damage. Causes skin irritation. May cause respiratory irritation.
<b>Eye Contact:</b>	Contact may cause severe irritation with redness and swelling of conjunctiva.
<b>Skin Contact:</b>	May cause redness, pain, swelling, itching, burning, dryness, dermatitis.
<b>Ingestion:</b>	May cause adverse effects.
<b>Inhalation:</b>	Prolonged exposure may cause irritation.
<b>Chronic Symptoms:</b>	No data available

### 4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

Treat Symptomatically. If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

## Section 5 – FIRE FIGHTING MEASURES

### 5.1. Extinguishing Media

<b>Suitable Extinguishing Media:</b>	Water spray, fog, carbon dioxide (CO <sub>2</sub> ), dry powder, alcohol-resistant foam.
<b>Unsuitable Extinguishing Media:</b>	Do not use heavy water stream. Use of heavy stream may spread fire.

### 5.2. Special Hazards Arising From the Substance or Mixture

<b>Fire Hazard:</b>	Not considered flammable, but may burn at high temperatures.
<b>Explosion Hazard:</b>	Product is not explosive.
<b>Reactivity:</b>	Hazardous reactions will not occur under normal conditions.

### 5.3. Advice for Firefighters

<b>Precautionary Measures Fire:</b>	Exercise caution when fighting any chemical fire.
<b>Firefighting Instructions:</b>	Use water spray or fog for cooling exposed containers.
<b>Protection During Firefighting:</b>	Do not enter fire area without proper protective equipment, including respiratory protection.
<b>Hazardous Combustion Products:</b>	Nitrogen Oxides, Copper Oxides
<b>Other Information:</b>	Do not allow run-off from firefighting to enter drains or water courses.

### 5.4. Reference to Other Sections

Refer to Section 9 for flammability properties.



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## Section 6 – ACCIDENTAL RELEASE MEASURES

### 6.1. Personal Precautions, Protective Equipment and Emergency Procedures

<b>General Measures:</b>	Use Personal Protective Equipment (PPE). Do not get in eyes, on skin, or on clothing. Do not breathe vapor, mist or spray. Ensure adequate ventilation.
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#### 6.1.1. For Non-Emergency Personnel

<b>Protective Equipment:</b>	Use appropriate PPE.
<b>Emergency Procedures:</b>	Evacuate unnecessary personnel.

#### 6.1.2. For Emergency Personnel

<b>Protective Equipment:</b>	Equip cleanup crew with proper PPE.
<b>Emergency Procedures:</b>	Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

### 6.2. Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment.

### 6.3. Methods and Materials for Containment and Cleaning Up

<b>For Containment:</b>	Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
<b>Methods for Cleaning Up:</b>	Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal.

### 6.4. Reference to Other Sections:

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

## Section 7 – HANDLING AND STORAGE

### 7.1. Precautions for Safe Handling

<b>Additional Hazards When Processed:</b>	Handle in accordance with standard industrial practices, and ensure appropriate ventilation. Avoid all contact with skin, eyes, clothing. Do not release into the environment.
<b>Precautions for Safe Handling:</b>	Avoid contact with skin, eyes and clothing. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Do not handle until all safety precautions have been read and understood.
<b>Hygiene Measures:</b>	Handle in accordance with good industrial hygiene and safety procedures.

### 7.2. Conditions for Safe Storage, Including Any Incompatibilities

<b>Technical Measures:</b>	Comply with applicable regulations.
<b>Storage Conditions:</b>	Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials. Store locked up/in a secure area.
<b>Incompatible Materials:</b>	Strong acids, strong bases, strong oxidizers.

### 7.3. Specific End Use(s)

Print Flexographically on Paper or Tyvek Substrate for Ethylene Oxide Sterilization Processes. For Professional Use Only.



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## Section 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1. Control Parameters

For Substances listed in Section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer or appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), OSHA (PEL), or Canadian provincial governments.

REL = Recommended Exposure Limit

PEL = Permissible Exposure Limit

TLV = Threshold Limit Value

TWA = Time-Weighted Average (8 hours)

CEIL = Ceiling (maximum allowable exposure limit for an airborne substance)

STEL = Short term (15 minutes) Exposure Limit

NE = Not Established

#### Distillates (petroleum), hydrotreated heavy naphthenic (64742-52-5)

USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (respirable particulate matter)
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USA ACGIH	ACGIH TLV (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (Inhalable fraction)
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#### Distillates (petroleum), solvent-dewaxed heavy paraffinic (64742-65-0)

USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (respirable particulate matter)
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USA ACGIH	ACGIH TLV (TWA) (mg/m <sup>3</sup> )	5 mg/m <sup>3</sup> (Inhalable fraction)
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#### Ammonium Hydroxide (1336-21-6)

USA ACGIH	ACGIH TLV (TWA)	25 ppm (respirable particulate matter)
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USA ACGIH	ACGIH (STEL)	35 ppm (respirable particulate matter)
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USA NIOSH	NIOSH REL (TWA)	25 ppm 18 mg/m <sup>3</sup>
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USA NIOSH	NIOSH REL (ST)	35 ppm 27 mg/m <sup>3</sup>
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### 8.2. Exposure Controls

#### Appropriate Engineering Controls:

Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

#### Personal Protective Equipment:

Gloves. Protective clothing. Protective goggles. Insufficient ventilation: wear respiratory protection.



#### Materials for Protective Clothing:

Chemically resistant materials and fabrics.

#### Hand Protection:

Wear protective gloves.

#### Eye and Face Protection:

Chemical safety goggles.

#### Skin and Body Protection:

Wear suitable protective clothing.

#### Respiratory Protection:

If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

#### Other Information:

When using, do not eat, drink or smoke.

## Section 9 – PHYSICAL / CHEMICAL PROPERTIES

### 9.1. Information on Basic Physical and Chemical Properties

Physical State:	Liquid
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Appearance:	Red Liquid
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Odor:	Arid / Ammonia
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Odor Threshold:	Not Available
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<b>pH:</b>	8.5 - 10.5
<b>Evaporation Rate:</b>	Not Available
<b>Melting Point:</b>	Not Available
<b>Boiling Point:</b>	Not Available
<b>Freezing Point:</b>	Not Available
<b>Flash Point:</b>	Not Available
<b>Auto-ignition Temperature:</b>	Not Available
<b>Decomposition Temperature:</b>	Not Available
<b>Flammability:</b>	Not Available
<b>Lower Flammability Limit:</b>	Not Available
<b>Upper Flammability Limit:</b>	Not Available
<b>Vapor Pressure:</b>	Not Available
<b>Relative Vapor Density at 20°C:</b>	> 1
<b>Relative Density:</b>	Not Available
<b>Specific Gravity:</b>	Not Available
<b>Solubility:</b>	Not Available
<b>Partition Coefficient: N-Octanol/Water</b>	Not Available
<b>Viscosity:</b>	Zahn Cup #2 15-25 Seconds

## Section 10 – STABILITY AND REACTIVITY

### 10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

### 10.2. Chemical Stability

Stable under recommended handling and storage conditions (see Section 7).

### 10.3. Possibility of Hazardous Reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to Avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

### 10.5. Incompatible Materials

Strong acids, strong bases, strong oxidizers.

### 10.6. Hazardous Decomposition Products

None expected under normal conditions of use.

## Section 11 – TOXICOLOGICAL INFORMATION

### 11.1. Information on Toxicological Effects - Product

<b>Acute Toxicity (Oral):</b>	Ingestion may cause irritation.
<b>Acute Toxicity (Dermal):</b>	Causes skin irritation.
<b>Acute Toxicity (Inhalation):</b>	May irritate respiratory system.
<b>LD50 and LC50 Data:</b>	Not available
<b>Skin Corrosion/Irritation:</b>	Causes skin irritation.

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<b>pH:</b>	8.5 - 10.5
<b>Eye Damage/Irritation:</b>	Causes serious eye damage.
<b>pH:</b>	8.5 - 10.5
<b>Respiratory or Skin Sensitization:</b>	Not classified
<b>Germ Cell Mutagenicity:</b>	Not classified
<b>Carcinogenicity:</b>	Not classified
<b>Specific Target Organ Toxicity (Repeated Exposure):</b>	Not classified
<b>Reproductive Toxicity:</b>	Not classified
<b>Specific Target Organ Toxicity (Single Exposure):</b>	Not classified
<b>Aspiration Hazard:</b>	Not classified
<b>Symptoms/Injuries After Inhalation:</b>	Prolonged exposure may cause irritation.
<b>Symptoms/Injuries After Skin Contact:</b>	Redness, pain, swelling, itching, burning, dryness, and dermatitis.
<b>Symptoms/Injuries After Eye Contact:</b>	Contact causes severe irritation with redness and swelling of the conjunctiva.
<b>Symptoms/Injuries After Ingestion:</b>	Ingestion may cause adverse effects.
<b>Chronic Symptoms:</b>	Not classified

## 11.2. Information on Toxicological Effects – Ingredient(s)

This product has not been tested. The statements have been derived from substances/products of a similar structure or composition.

<b>Ammonium hydroxide (1336-21-6)</b>	
<b>LD50 Oral Rat</b>	350 mg/kg
<b>Distillates, petroleum, solvent-dewaxed heavy paraffinic (64742-65-0)</b>	
<b>LD50 Oral Rat</b>	> 5 g/kg
<b>LD50 Dermal Rabbit</b>	> 5 g/kg
<b>LC50 Inhalation Rat</b>	> 2400 mg/m <sup>3</sup> (Exposure time: 4 h)
<b>Sodium Thiocyanate (540-72-7)</b>	
<b>LD50 Oral Rat</b>	> 750 mg/kg

## Section 12 – ECOLOGICAL INFORMATION

### 12.1. Toxicity

**Ecology – General:** Component(s) of this mixture are categorized as harmful to aquatic life with long lasting effects.

<b>Ammonium hydroxide (1336-21-6)</b>	
<b>LC50 Fish 1</b>	8.2 mg/l (Exposure time: 96 h - Species: Pimephales promelas)
<b>EC50 Daphnia 1</b>	0.66 mg/l (Exposure time: 48 h - Species: Daphnia magna)
<b>EC50 Daphnia 2</b>	0.66 mg/l (Exposure time: 48 h - Species: Daphnia pulex)
<b>NOEC Chronic Crustacea</b>	3.47 mg/l
<b>Distillates, petroleum, solvent-dewaxed heavy paraffinic (64742-65-0)</b>	
<b>LC50 Fish 1</b>	> 5000 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss)
<b>EC50 Daphnia 1</b>	> 1000 mg/l (Exposure time: 48 h - Species: Daphnia magna)
<b>Sodium Thiocyanate (540-72-7)</b>	
<b>LC50 Fish 1</b>	> 233 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss)
<b>EC50 Daphnia 1</b>	> 11 mg/l (Exposure time: 48 h - Species: Daphnia magna)

### 12.2. Persistence and Degradability

May cause long-term adverse effects in the environment.

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## 12.3. Bioaccumulative Potential

Not Established

## 12.4. Mobility in Soil

Not Available

## 12.5. Other Adverse Effects

**Other Information:** Avoid release into the environment.

## Section 13 – DISPOSAL CONSIDERATIONS

### 13.1. Waste Treatment Methods

<b>Waste Disposal Recommendations:</b>	Destroy and dispose of in accordance with all local, state, provincial, territorial, federal and international regulations.
<b>Additional Information:</b>	Container may remain hazardous when empty. Continue to observe all precautions.
<b>Ecology – Waste Materials:</b>	Avoid release into the environment. This material is hazardous to the aquatic environment. Keep out of sewers and waterways.

## Section 14 – TRANSPORT INFORMATION

<b>US DOT Shipping Name:</b>	Not regulated for transport
<b>Hazard Class:</b>	Not regulated for transport
<b>IATA (International Air Transport Association):</b>	Not regulated for transport
<b>IMO (International Maritime Organization):</b>	Not regulated for transport

## Section 15 – REGULATORY INFORMATION

### 15.1. US Federal Regulations:

<b>Ethylene Oxide Indicating Ink</b>	
SARA Section 311/312 Hazard Classes	Health hazard - Acute Toxicity Health hazard - Skin corrosion or irritation Health hazard - Serious eye damage or eye irritation
<b>Ammonium hydroxide (1336-21-6)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>CERCLA RQ</b>	1000 lb
<b>Water (7732-18-5)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Distillates, petroleum, solvent-dewaxed heavy paraffinic (64742-65-0)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Sodium Thiocyanate (540-72-7)</b>	
SARA Section 311/312 Hazard Classes	Health hazard - Acute Toxicity
Listed on the United States TSCA (Toxic Substances Control Act) inventory	





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## 15.2. US State Regulations:

### Ammonium hydroxide (1336-21-6)

U.S. - Massachusetts - Right To Know List  
U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List  
U.S. - Pennsylvania - RTK (Right to Know) List

### Distillates, petroleum, solvent-dewaxed heavy paraffinic (64742-65-0)

U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List  
U.S. - Pennsylvania - RTK (Right to Know) List

### Distillates, petroleum, hydrotreated heavy naphthenic (64742-52-5)

U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List  
U.S. - Pennsylvania - RTK (Right to Know) List

### Sodium Thiocyanate (540-72-7)

U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List

## 15.3. International Regulations:

### Ammonium hydroxide (1336-21-6)

Listed on the Canadian DSL (Domestic Substances List)

### Water (7732-18-5)

Listed on the Canadian DSL (Domestic Substances List)

### Distillates, petroleum, solvent-dewaxed heavy paraffinic (64742-65-0)

Listed on the Canadian DSL (Domestic Substances List)

## Section 16 – OTHER INFORMATION

Date of Preparation or Latest  
Revision:

November 9, 2022

Other Information:

This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200 and Canada's Hazardous Products Regulations (HPR) SOR/2015-17



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GHS Full Text Phrases:	Aquatic Acute 1	Hazardous to the aquatic environment - Acute Hazard Category 1
	Aquatic Acute 3	Hazardous to the aquatic environment - Acute Hazard Category 3
	Aquatic Chronic 1	Hazardous to the aquatic environment - Chronic Hazard Category 1
	Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard Category 3
	Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
	Acute Tox. 4 (Inhal.)	Acute toxicity (inhalation) Category 4
	Acute Tox. 4 (Derm.)	Acute toxicity (dermal) Category 4
	Asp. Tox. 1	Aspiration hazard Category 1
	Eye Dam. 1	Serious eye damage/eye irritation Category 1
	Skin Corr. 1B	Skin corrosion/irritation Category 1B
	Skin Irrit. 2	Skin corrosion/irritation Category 2
	STOT SE 3	Specific target organ toxicity (single exposure) Category 3
	H302	Harmful if swallowed
	H304	May be fatal if swallowed and enters airways
	H312	Harmful in contact with skin
	H314	Causes severe skin burns and eye damage
	H315	Causes skin irritation
	H318	Causes serious eye damage
	H332	Harmful if inhaled
	H335	May cause respiratory irritation
	H400	Very toxic to aquatic life
	H402	Harmful to aquatic life
	H410	Very toxic to aquatic life with long-lasting effects
	H412	Harmful to aquatic life with long-lasting effects
Warranty:	True Indicating does not validate ink for every possible substrate/ink combination or printing process/equipment. True Indicating shall not be held liable for any loss, costs, damages as a result from the use of said ink. True Indicating warrants to the original purchaser that the ink is free from manufacturing defects which would compromise its performance. If any ink is determined to be defective, True Indicating will exchange the defective ink or refund the purchase price as True Indicating determines. There are no other expressed or implied warranty, and no implied warranty of merchantability and no implied warranty for a particular purpose.	
This Safety Data Sheet has been created using data from sources considered technically reliable. It does not constitute a warranty as to the accuracy of the information contained within. The user is responsible for evaluation of available information when using the product in any way and would comply with all Federal, State, Provincial and Local Laws/Regulations.		